

Date: 13/10/16

Batch No: M/27/80

Supplier: THYSONK

Dart P/O: 21676

Invoice: Yes    No   

Receipt:      Cash                      No Cr

Release Note Attached: Yes ☒ No

Waybill Attached: Yes            No

Shipment Complete: Yes ☒ No ☐

QC6 Inspection ☒ Yes ☒ No

QSS Inspection  
Work Order

N/A

• • • • •

N/A

N/A  
N/AN/A  
N/A

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date \_\_\_\_\_

Received/Costing

Initial

### Location

## Page 1 of 1

All amounts are calculated in domestic currency.

## All Line Item Types

## All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO21676	1		M6061T6B0.500X10. f 000		10/16/2013	10/16/2013	24.0000	\$8.83	0.0000	0	\$211.98
CAD	No		6061-T6 Bar .500 x f 10.00 m127180		24.0000	DES02		\$211.98	0.0000	0	
Total Received Quantity:											24.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$211.98
Total Balance Due Quantity:											0.0000

## B I L L O F L A D I N G

No: VIM 411176

Ship From:  
 THYSSENKRUPP MATERIAUX NA  
 4700 BOIS FRANC  
 ST. LAURENT, QC H4S 1A7  
 Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 16Oct13 at 9:03 From VFW  
 Probill  
 Via VIM DELIVERY  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-614819- 1 Your PO # 21676  
 ALUMINUM FLT BAR ECONOPLT 6061-T6511  
 .500" X 10.00" X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Net Wt	Gr	LBS
1	PLANCHE R458 Z00191033	156256	24 FT	2	143		181
TOTAL:			Tags 1	PCS 2	Net Wt 143	Gr	LBS 181

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

\*\*\* POUR VOS BESOINS D'ACIER INOXYDABLE,

\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*

\*\*\* FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

\*\*\* WE HAVE IT! \*\*\* TEL. 800-926-2600 \*\*\*

Page: 1 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
 RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: VIM-622169-5		CUSTOMER PART NUMBER: W60/STK		PRODUCT DESCRIPTION: .500 X 10.000 PRECISION WIDE BAR	
KAISER ORDER NUMBER: 651330	LINE ITEM: 005	SHIP DATE: 09/10/2013	KAISER LOT NUMBER: Z00191033	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 564.000 LB	QUANTITY: 8.000 PCS	B/L NUMBER: 607079	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA			SOLD TO: THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00191033	0001	1	47.1	44.5	12.8	RE 93	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
102896	.68	.23	.23	.08	.92	.09	.03	.02	.00	.00	.00	.01	.03

### Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97(R07) UNS#A96061  
(T6511 also conforms to T6-not applicable to other tempers)

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Timothy K. Fargo, Quality & Technology Manager

*[Signature]*

Plant Serial: 00105466

Kaiser Order Number: 651330

Line Item: 005



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO21676**

Purchase Order Date 11/10/2013

PO Print Date 11/10/2013

Page Number 1 of 1

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444

**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** Yours ppd  
**Ship Acct:**

**Buyer**  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M6061T6B0.500X10.000	6061-T6 Bar .500 x 10.00	16/10/2013 Yes 16/10/2013		24.00 f	\$9.10	\$218.40
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MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

*11/13/14/16*

**Line Total:** \$218.40

**PO Total:** \$218.40

**Note:** Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.  
No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required - YES NO  
PST# 6122-5207

**Change Nbr:** 1

**Change Date:** 11/10/2013